

Work Order ID 50191

July 10, 2009 11:13:52 AM



Ship July 17th
Page 1

Item ID: D412-760-211

Accept



Setup Start



Revision ID: C

Stop



Item Name: Baggage Compartment Protector

Start Date: 07/13/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 07/16/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 09-07-10 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-211
CHG 001

for cl 09/07/10

8 09/07/17

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/7/14 *54* *(54)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 8 09/07/17

(45) *6*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760

Location:

PPP rev:

DNA

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

P. 9/7/17 (5)

09/07/17

MF 09-07-27

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Picklist Print

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Work Order ID: 50191

Parent Item: D412-760-211RevC

Parent Item Name: Baggage Compartment Protector

Comments:

Start Date: 07/13/2009

Required Date: 07/16/2009

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3628-1RevB

736

SGS

Manufactured

No

110

Each

0.0000

180.0000

360



Cupped Washer

D3876-1RevA

41

Manufactured

No

110

Each

1.0000

5.0000



Protector - RH Fwd Wall

+++



B48602

07/17/17



50200

07/17/17

50199

Warehouse

Loc Qty

Loc Code

Location

Dart Calgary

EAGLE

44926

1

1

D3876-3RevA

41

Manufactured

No

110

Each

1.0000

5.0000



Protector - Fwd Wall

+++



Warehouse

Loc Qty

Loc Code

Location

Dart Calgary

EAGLE

44927

1

1

D3876-5RevA

41

Manufactured

No

110

Each

1.0000

5.0000



Protector - LH Wall

+++



Warehouse

Loc Qty

Loc Code

Location

Dart Calgary

EAGLE

44928

1

1

50202

07/17/17

50203

07/17/17

Dart Aerospace Ltd

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Parent Item: D412-760-211RevC

Parent Item Name: Baggage Compartment Protector



Comments:

Start Date: 07/13/2009

Required Date: 07/16/2009

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3876-7RevA  Protector - Aft Wall		Manufactured ttt	No			110	Each	2.0000	5.0000 	50207	07/17/17	

Warehouse Loc Qty Loc Code

Location

Dart Calgary

EAGLE

1

44929

1

Main Warehouse

ST

1

48480

1

D3876-11RevA  Protector - Floor		Manufactured ttt	No			110	Each	1.0000	5.0000 	50200	07/17/17	
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Warehouse Loc Qty Loc Code

Location

Dart Calgary

EAGLE

1

44931

1

D3876-9RevA  Protector - RH Aft Wall		Manufactured ttt	No			110	Each	1.0000	5.0000 	50205	07/17/17	
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Warehouse Loc Qty Loc Code

Location

Dart Calgary

EAGLE

1

44930

1

July 10, 2009 11:13:52 AM

Shop Packet Print

Page 2

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Parent Item Name: Baggage Compartment Protector

Start Date: 07/13/2009

Required Date: 07/16/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3876-13RevA		Manufactured	No			110	Each	1.0000	5.0000			
<div style="display: flex; justify-content: space-between;"> Protector - Door Warehouse Location: Dart Calgary EAGLE 45208 Loc Qty: 1 Loc Code: 50207 </div>												

D3952-1RevA		Manufactured	No			110	Each	5.0000	5.0000			
<div style="display: flex; justify-content: space-between;"> Placard Warehouse Location: Main Warehouse ST 48466 Loc Qty: 5 Loc Code: 50206 </div>												

80-04-2-6		Purchased	No			110	Each	0.0000	180.0000			
<div style="display: flex; justify-content: space-between;"> INSERT Warehouse Location: Main Warehouse ST 48466 Loc Qty: 5 Loc Code: 48466 </div>												

50207 109/7/13

50206 10
48466 10

M112204 164
M112214 16

109/7/13

Dart Aerospace Ltd

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-04	K36	Purchased	No			110	Each	116.0000	180.0000	36X		



Inventory

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

116

112082

100

18431

16

M 112208

M 112082 35X

M 112208 145

7/13/09

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